

**INSTALLATION INSTRUCTIONS FOR
DYNOMAX KIT: 19483**

1993-86 Ford Mustang LX 5.0L, Dual Exhaust
1986 Ford Mustang GT 5.0L, Dual Exhaust



2701 N. Dettman Rd.
Jackson, MI 49201

DANGER WARNING: SHOULD THE PURCHASER DECIDE TO INSTALL ANY EXHAUST PRODUCT AT HOME, BE WARNED THAT PASSENGER CAR OR LIGHT DUTY TRUCK/VAN "BUMPER" JACKS ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE DURING THE INSTALLATION PROCESS.

NOTE: Read all instructions before starting any work.

1. Remove the existing exhaust system. The tail pipes may need to be cut to aid in removing from over the rear axle.
2. Install RH (passenger side) front pipe **42113** and LH (driver side) front pipe **42114** with flange **31896**. Finger tighten the inlet flange nuts at this time. See the system diagram.
3. Install RH & LH mufflers **17222** with hanger bracket **35568** at the rear of each muffler. The mufflers should install flat. Finger tighten the inlet and outlet clamps at this time. Locate the best fitting hole(s) in the 35568 bracket and attach the chassis hanger on each side.
4. Install RH tail pipe **45209** and LH tail pipe **45210**. Insert the rod hangers into the rear rubber isolators. WD-40, or similar product, works very well to lubricate these insulators so the metal rod hangers can be installed.

5. Beginning at the inlet end, align the exhaust system components and tighten all the clamps.
6. Start the vehicle and check for leaks. Retighten and position as required.

KIT CONTAINS:

- (2) 17222 ULTRA FLO WELDED MUFFLERS
- (1) 42113 RH FRONT PIPE
- (1) 42114 LH FRONT PIPE
- (1) 45209 RH TAIL PIPE
- (1) 45210 LH TAIL PIPE
- (2) 31896 FLANGES
- (2) 35568 BRACKETS
- (4) 2½" SADDLE CLAMPS
- (1) 706963 INSTRUCTION SHEET

19483 SYSTEM DIAGRAM

